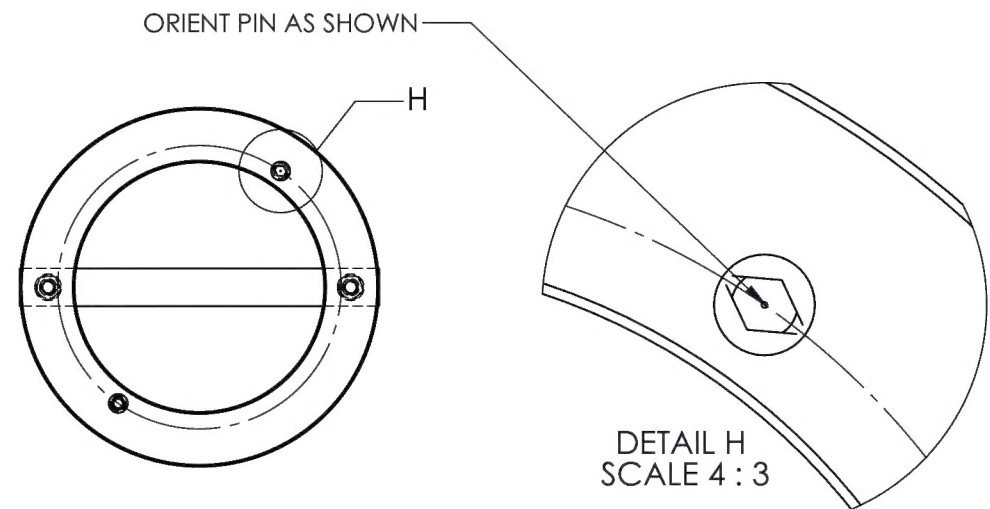
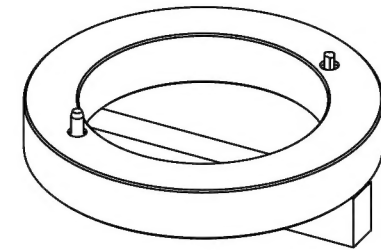
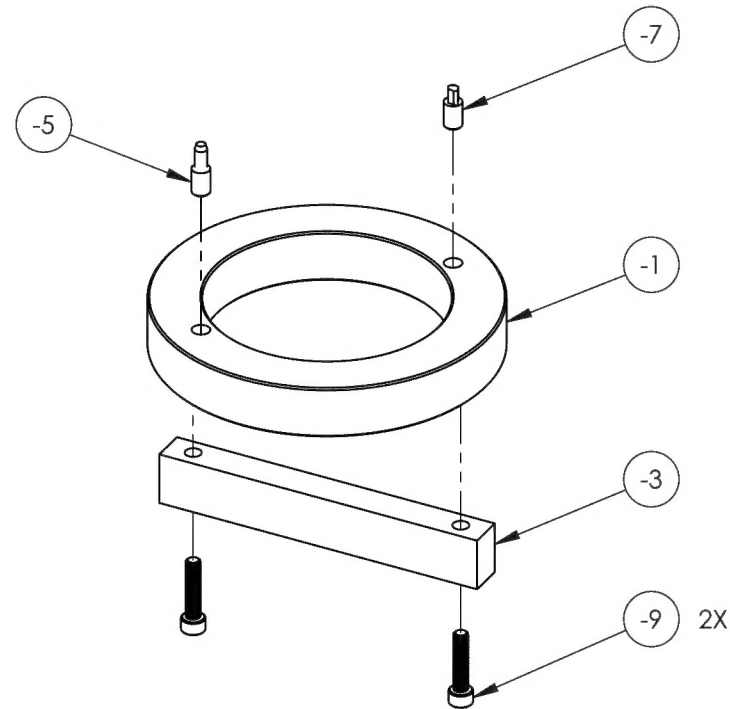


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



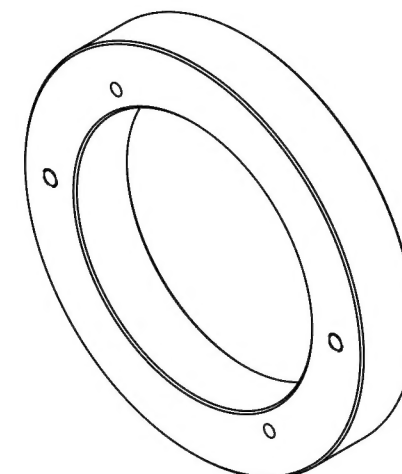
UNDER REVIEW

URF 19-1008 19.10.26 (VM)

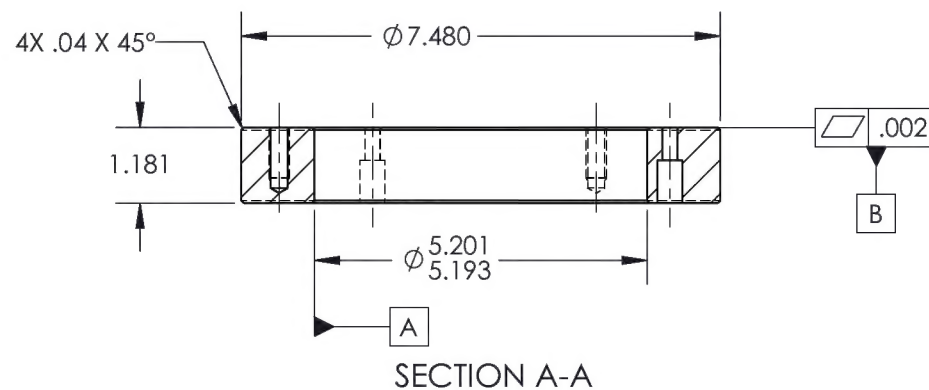
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	Ø7-3/4 X 1-1/4	2
			-3	1	CLAMPING BAR	1018	1 X 1-1/4 X 7-3/4	3
			-5	1	FULL LOCATION PIN	01	Ø11mm X 1-1/4	4
			-7	1	FLAT LOCATION PIN	01	Ø11mm X 1-1/8	5
		B/O	-9	2	SCREW	STEEL	M8 x 1.25 X 35 MCMaster-CARR #95263A661	1


RED BARN MACHINE	
TITLE HOLDING PLATE	
DWG NO. RBW6522A00231W142AF-3T	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .002 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .04	
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 7/16/2012
SHEET 1 OF 5	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



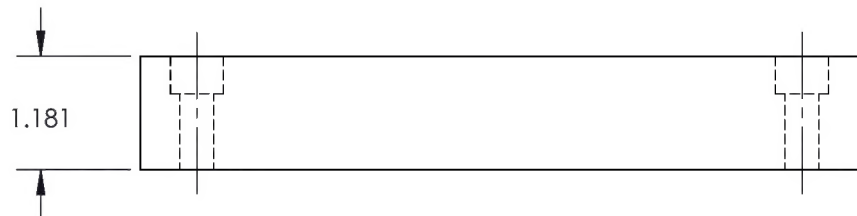
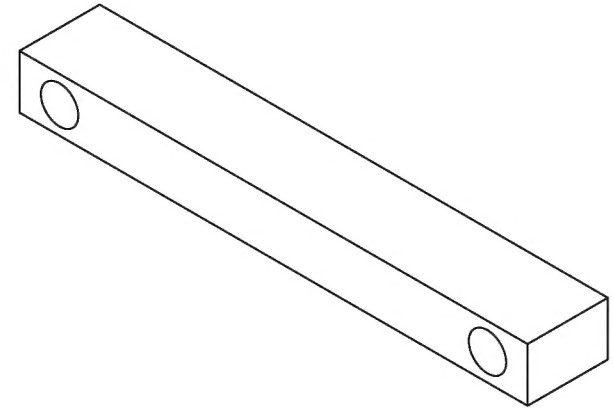
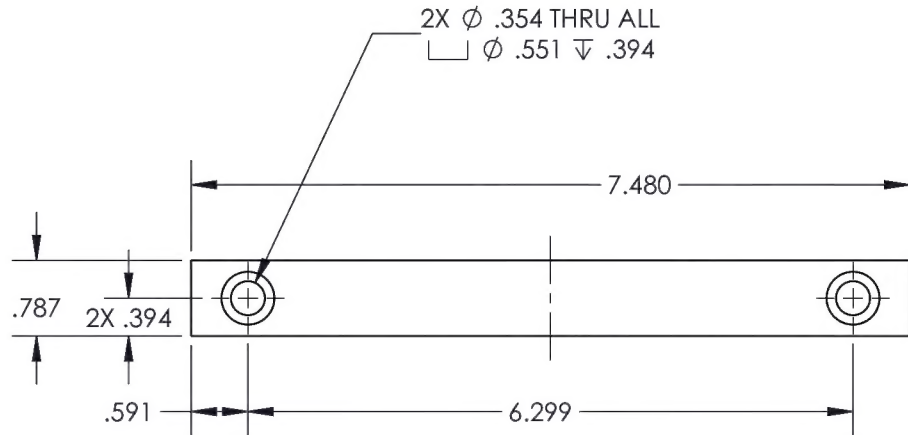
① URF 19-1008 19.10.26 (VM)
BASE



		<h1>RED BARN MACHINE</h1>	
TITLE		<h2>HOLDING PLATE</h2>	
DWG NO.		RBW6522A00231W142AF-3T-1	
REV			
MAT'L 6061		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .002 FRACTIONS ± 1/32		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH CLEAR ANODIZE	
.X ± .04		SPEC MIL-A-8625F, TYPE II, CLASS	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 1:3		DATE 7/16/2012	
		SHEET 2 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED


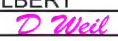


(-3)

CLAMPING BAR

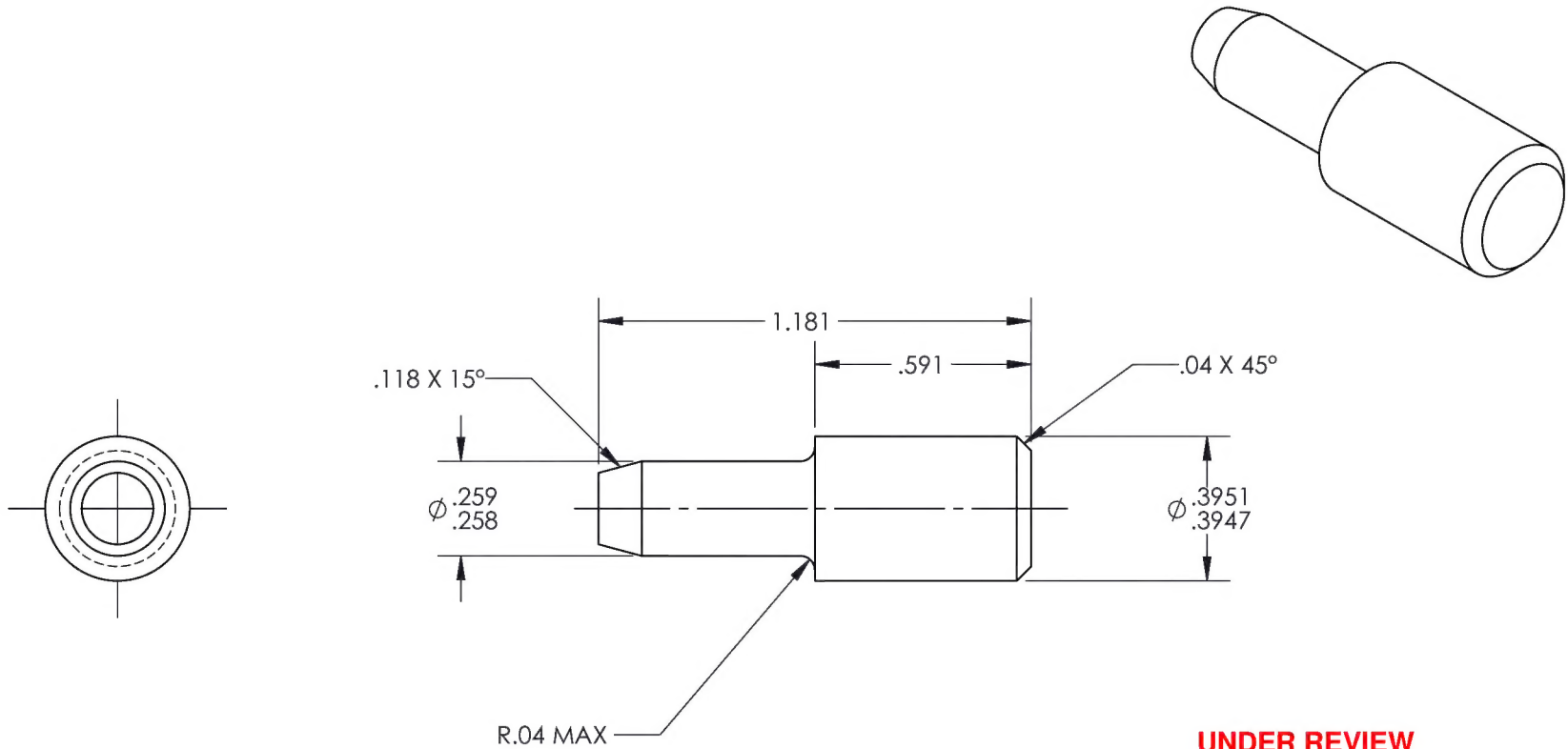
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 RED BARN MACHINE	
TITLE HOLDING PLATE	
DWG NO. RBW6522A00231W142AF-3T-3	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .002 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .04	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL AW139
SCALE 1:2	DATE 7/16/2012
SHEET 3 OF 5	

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REV	DESCRIPTION	DATE	INITIAL	APPROVED


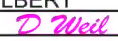


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URF 19-1008 19.10.26 (VM)

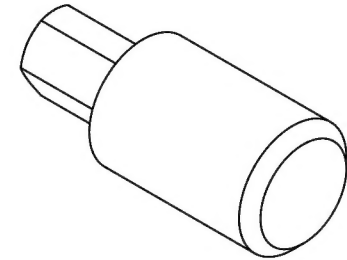
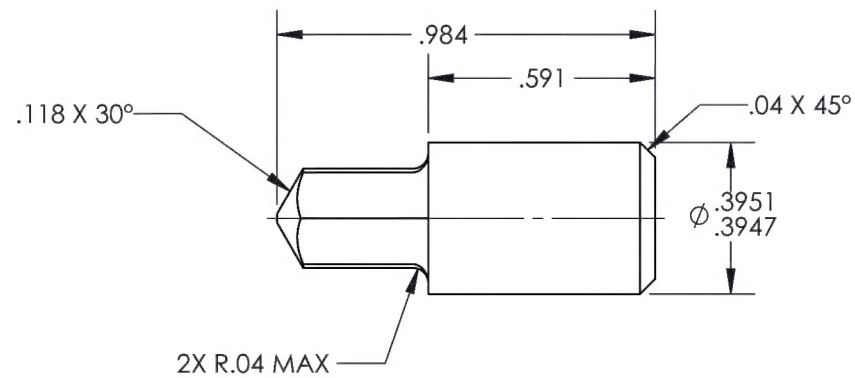
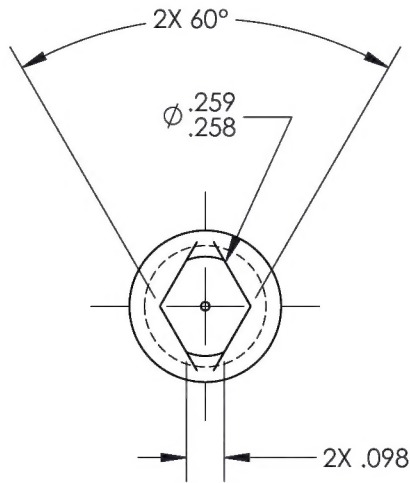
⑤

FULL LOCATION PIN

 RED BARN MACHINE	
TITLE HOLDING PLATE	
DWG NO. RBW6522A00231W142AF-3T-5	REV
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .002 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .04	APPROVED  HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 2:1	DATE 7/16/2012
SHEET 4 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




UNDER REVIEW

URF 19-1008 19.10.26 (VM)

⑦

FLAT LOCATION PIN

 RED BARN MACHINE	
TITLE HOLDING PLATE	
DWG NO. RBW6522A00231W142AF-3T-7	REV
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .002 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .04	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 2:1	DATE 7/16/2012
SHEET 5 OF 5	